

Reliable Controls MACH-System

# Reliable controls

...people and technology you can rely on™

- BACNET® LISTED DEVICE
- MOUNTS DIRECTLY TO VAV EQUIPMENT
- FULLY PROGRAMMABLE, AND NETWORKABLE VAV CONTROLLER
- 3 UNIVERSAL INPUTS AND 3 UNIVERSAL OUTPUTS CONFIGURED BY USER
- DATA ACQUISITION AND DATA STORAGE ONBOARD
- PRECISION FLOW PICKUP ONBOARD
- BRUSHLESS DC MOTOR ONBOARD
- 5 YEAR WARRANTY

## MACH Air™ VAV CONTROLLER



The Reliable Controls® VAV controller is an excellent solution to any VAV application, and ships with the Reliable Controls® **industry best** 5 year warranty.



The Reliable Controls® MACH-Air™ controller is a fully programmable, versatile BACnet® listed controller designed to meet the needs of variable air volume (VAV) control. The MACH-Air™ controller features onboard velocity measurement, a 35 in-lb brushless Belimo actuator, 3 universal inputs and 3 universal outputs with optional triac configuration. The MACH-Air™ ships standard with removable connectors and support for 4 SMART-Sensor™ LCDs.

### TECHNICAL SPECIFICATION

#### Processor

- 25 MHz, high-performance 16-bit embedded microcontroller

#### Memory

- 32k RAM
- 128k Flash EEPROM operating system firmware and controller configurations

#### Supply Voltages

- 24 VAC/VDC, 25 VA max.

#### Communications

- EIA-485 @ 76.8 kbps max.
- SMART-Net™ (4 SMART-Sensors™ max.)

#### SETUP-Tool™

- SETUP-Tool™ used for configuration

#### Universal Inputs

- 3 universal inputs
- 10-bit A/D converter
- Analog: 0–5 VDC, 4–20 mA, thermistor
- Digital: dry contact
- Impedance:
  - 15k Ω on 0-5 VDC range,
  - 250 Ω on 4-20 mA range,
  - 10k Ω on thermistor range
- 40 Hz pulse counting (supports flow meters)
- 24 VAC over voltage protection

#### Universal Outputs

- 8-bit D/A converter
- Analog: 0–12 VDC
- Digital: 0–12 VDC
- Output power: 75 mA @ 12 VDC
- 24 VAC over voltage and short protection

#### Triac Outputs

- 24 VAC @ 0.5 A
- Common return

#### Velocity Sensors

- Flow-through thermistor
- 0–1" W.C.

#### Actuator

- Torque: 35 in-lb.
- Brushless DC

#### Enclosure

- NEMA type 1
- UL94-5V

#### Dimensions

- 22.9 cm L x 13.4 cm W x 6.3 cm H (9" L x 4.8" W x 2.5" H)

#### Weight

- 0.7 kg (1.8 lb.)

#### Ambient Limits

- Operating: 0 °C to 40 °C (32 °F to 104 °F)
- Shipping: -20 °C to 60 °C (-40 °F to 140 °F)
- Humidity: 10% to 90% RH non-condensing

### FEATURES

#### Protocols

- BACnet™
  - MS/TP (EIA-485)
- Reliable Controls™
  - Network (EIA-485/Token Bus)

#### 4 Control-BASIC™ Programs

- User programmable control strategy in a readable, BASIC-like language
- 2000 bytes per program

#### 6 Inputs

- 3 Inputs with universal ranges
- Jumper selectable 0–5 VDC, 4–20 mA, thermistor/dry contact
- Input #4 dedicated to the flow sensor
- Input #5 dedicated to the damper position feedback
- Input #6 dedicated to indicate damper at end of position

#### 5 Outputs

- 3 Outputs with universal ranges (base model)
- Scalable 0–12 VDC
- Output #4 dedicated to damper motor
- Output #5 dedicated to control direction of rotation to close
- Single stage triac (T model only)
- Dual stage triac (T model only)
- Configurable for floating point or 2 stage

#### 48 Variables

- Selectable standard and custom ranges, as well as fixed or program-driven values
- Variable #1 dedicated to flow calibration

#### 4 PID Controllers

- Standard P, PI, or PID controllers for closed loop control

#### 2 Trend Logs

- Each trend log stores 72 samples of 6 points at programmable time intervals

#### 4 Runtime Logs

- Totals the on time and records the on/off times of a digital point
- Holds 48 samples

#### 2 System Groups

- Related points can be grouped in one display
- 50 points/group

#### 1 Weekly Schedule

- 4 on/off times for each weekday and 2 override days

#### 5 Custom Tables

- For creating custom input ranges and Control-BASIC lookup tables

#### SMART-Net™ Port

- Networks up to 4 SMART-Sensors™
- SMART-Sensor™ #5 is dedicated to SETUP-Tool™

#### 32 Network In Points

#### 32 Network Out Points

#### Warranty

- 5 years

#### Certification

- BTL Listed to ASHRAE 135
- ISO 16484-5
- UL listed 916
- UUKL Pending

### ORDERING

#### MAH (base model)

- MACH-Air™ controller with 3 universal inputs, 3 universal outputs, Onboard Flow sensor, Onboard Motor Actuator

#### MAH-WA

- Base model without Motor Actuator

#### MAH-WF

- Base model without Flow Sensor

#### MAH-T

- Base model with 1 Universal Output, 1 Single Stage Triac Output, 1 Dual Stage Triac Output, 500 mA current per Triac

#### MAH-TWA

- MAH-T without Motor Actuator

### APPLICATION DIAGRAM

